Engineering

Creating production schedules

Scheduling for part picking, offline and online changeover, and production.



Logistics

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	Pick the right amount of the right material, at the right time	FSF E-1	Automatically check out materials at the right amount and at the right time using automated warehouses.
	Automatic setup	FSF E-2 FSF E-3	Automation units for performing offline preparation of materials and splicing.
	Automatic changeover for the entire line	FSF A-1 FSF A-2	Perform automatic line changeover for the entire line by reading kanban or panel IDs. SEMI SMT-ELS is supported.

Process

Print inspection result feedback FSF D-1 FSF D-4	Feedback from SPI inspection results is sent back to the printer to maintain stable printing.
Optical inspection result feedback FSF D - 2	Feedback from AOI inspection results is sent back to the mounters to maintain stable placement.
Board skip feed forward FSF D - 3	Board skips are performed at the mounters based on the SPI inspection results.
Monitoring and notifications for entire lines	Mobile devices notify operators of warnings and errors that occur on production lines, prompting them to take action.
Remote operation FSF C-1	Resume production and recover from error stops in centrally managed areas.
Automatic maintenance and management FSF E-5 FSF E-6 FSF E-7	Automation units for performing maintenance and management of feeders, nozzles, and heads.

Analytics

	Line status realtime monitoring	FSF B-1 FSF B-2	Multiple SMT lines can be monitored collectively, and the status of lines and machines can be checked. Guidance for countermeasures when problems occur is provided.
	Countermeasure support	FSF D - 5	Collect errors and operating condition information to catch trends and provide countermeasures
		FSF B - 3	Support for identifying the root cause process when defective placements occur by displaying images taken for inspection after solder printing, part placement, and reflow stages, together with the relevant information.
	Remote monitoring	FSF B-4	Check the statuses of placement machines in each line on smartphones and tablet computers even when off site.

Interface to an upper system



Interface for upper system connection. Data communication for production data from placement machines and printers, material supply information, and traceability data.



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Get optimum production through well-prepared production cycles













gory	Item	Details
4	Total management of the entire line	Total line management including batch changeover
3	Visibility	Visualization of production information and machine operating conditions regardless of the time or place
;	Remote operation	Remote operation of mounters
)	Feedback and feed forward	Automatic compensation and guidance for countermeasures based on information from the machines
	Automation	Automated parts supply and maintenance
	Items relating to the release of information (including MES)	The information required for connecting machines and systems is provided

