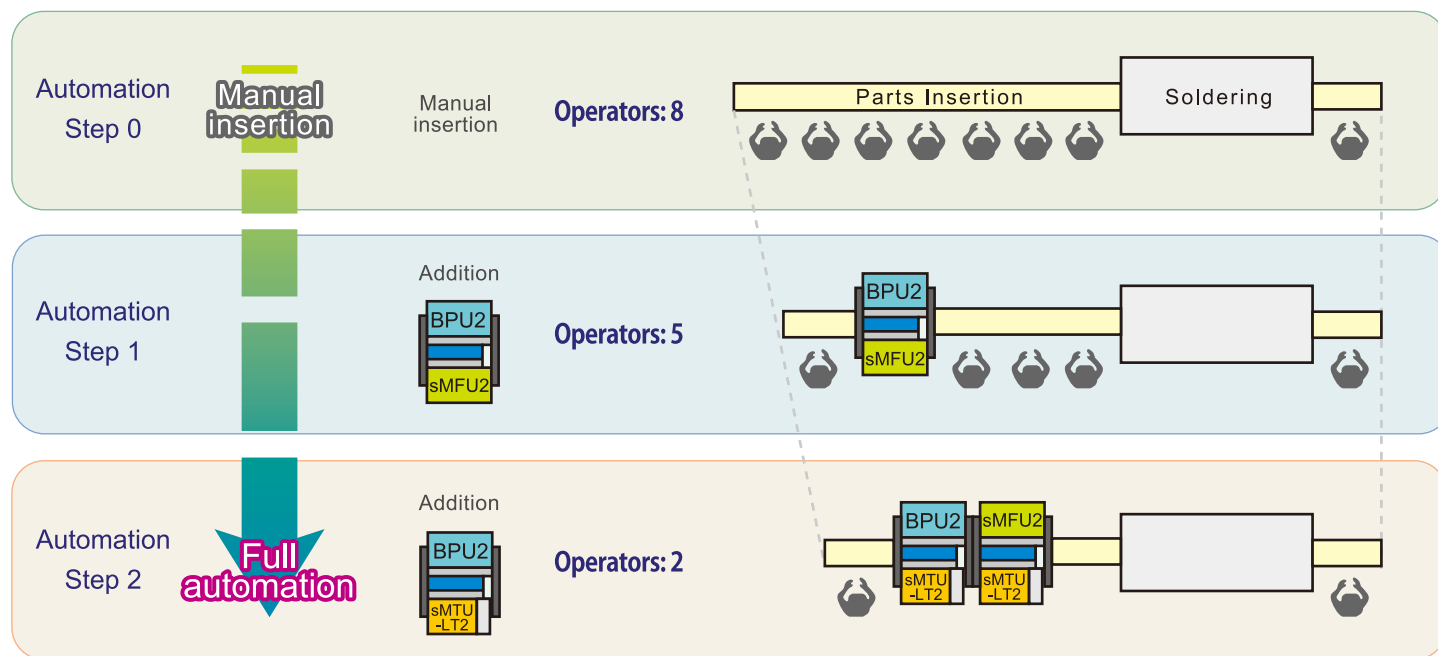




Achieving full-scale automation step by step

Even if starting small from the easiest processes to automate, with the highly scalable sFAB platform it is possible to step up to **full automation** through **incremental investments**.
Support production model changes by **changing units**, ensuring efficient use of your assets.



Extreme flexibility and limitless expandability

Modular Type Multi-purpose Automated Fabrication Machine SmartFAB

sFAB-D



Production management system

sFAB-D uses the same integrated production system, Nexim, as Fuji's placement machines. This makes it possible to collect essential production information in a comprehensive way.



- Traceability
- Parts out warnings
- Part verification

| Specifications | | sFAB-D | | |
|--------------------------|-----------------------|---|--|--|
| Panel size (L x W) | Single conveyor | 48 x 48 to 500 x 435 mm | | |
| | Cut & clinch | 48 x 48 to 410 x 340 mm | | |
| | | Shift conveyance | 48 x 48 to 550 x 340 mm | |
| Panel thickness | Single conveyor | 0.4 to 8.0mm | | |
| | Cut & clinch | 0.4 to 4.0mm | | |
| Head | | sH08 | sH02 | sOF |
| Part size | | 1608 (0603") to 43 x 43 mm (diagonal 60.8 mm) Height 20 mm | 1608 (0603") to 50 x 50 mm (diagonal 70.8 mm) Height 75 mm | 1608 (0603") to 68 x 68 mm (diagonal 96 mm) Height 75 mm |
| Part weight | | 20 g | 200 g | 400 g |
| Thoroutput *1 | | 5,300 cph | 3,200 cph | 2,200 cph |
| Supported parts | Axial parts | Tape width: 52 mm, Lead diameter: φ0.4 to 0.8 mm, Lead pitch: 5(5.08), 7.5(7.62), 10(10.16), 12.5(12.7), 15(15.24), 17.5(17.78), 20(20.32), 22.5(22.86), 25(25.4) mm (inch) | | |
| | Radial parts | Lead diameter: φ0.4 to φ0.8 mm, Lead pitch: 10 mm or less | | |
| | DIP / odd-form parts | Part size: Up to 160 x 160 mm (diagonal 226.3 mm) | | |
| Machine size (L x W x H) | Dual side operation | 1,000 x 2,454 x 1,665 mm | | |
| | Single side operation | 1,000 x 2,339 x 1,665 mm | | |
| Weight | | 1,570 kg | | |
| Power | | 3-phase AC200 to 230 V ±10% (50/60 Hz) | | |
| Air | | 0.5 MPa | | |
| Air consumption | | 50 L/min (ANR) | | |

*1 Under optimum Fuji conditions.



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Unparalleled versatility for handling any parts

Change configuration by units—heads, feeders and tray units—so that production can be changed quickly to suit to next models.

Handles loose parts **Handles ultra-large trays**

BPU2 sMTU-XL sMFU2 sMTU-LT2

Radial tape feeder Axial tape feeder Tape feeder Stacked stick feeder Return feeder (for loose parts)

Part supply unit

Head

sH08 sH02 sOF

High-speed insertion of small parts Universal heads using various tools Wide part coverage using a single chuck



Automating preparation for insertion

Points of work efficiency are located outside the insertion stage.

Manual insertion stages require a lot more work than just insertion. Making this stage efficient leads to the reduction of a significant amount of work.

L-bend radial feeder Lead cutting unit Stick feeder with lead correction



Unparalleled part support range

Because the sFAB-D can handle large and heavy parts unlike other insertion machines, a wider range of assembly applications can be automated with fewer variations of work quality and less time required to complete production.

Part sizes: Up to 200 x 200 mm, height 75 mm, weight 200 g

Difficulty level of automation

Part size

sFAB-D

General odd-form parts inserter

Radial / axial inserter

Automating manual work is the key to reducing costs



No insertion defects

Insertion checks and direction checks prevent insertion defects.

Significantly saves parts from discarding

Unique functions to adjust for variations in production lots and part tolerances contribute to a significant reduction in the amount of discarded parts.

Adjust for variations in panels on the machine

Even if defective insertion arises from poor accuracy of manufacturing insertion holes, on-machine editing enables users to check where insertion holes are and correct the insertion position on the spot.



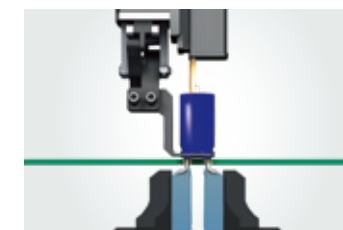
Three special features for insertion parts

Processing before and after insertion brings reliable, high quality insertion.



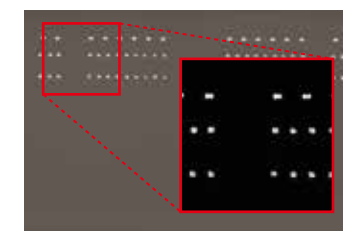
Lead chucking

Parts are held by leads. This keeps the lead pitch stable, which in turn leads to a reduction of discarded parts.



Cut and clinch

Leads are cut and clinched from behind the panel, preventing inserted parts from falling and coming out.



Various lighting patterns and highly accurate vision processing

Accurately imaging the tip of all leads ensures insertion with high accuracy, as well as checking for bent and missing leads.